

ABSTRACT OF THE DISCLOSURE

A method for making a cargo liner or a floor mat using a plastic molding process wherein a male mold includes a steel rule about its perimeter or a female mold includes a groove about its perimeter creating a ridge in the molded article to allow trimming of surplus material from the article along the ridge such that the dimensions of the finished article are determined by the ridge. In a preferred embodiment, an article is molded in a thermoforming process, the article thus produced includes a channel edge which enhances the appearance of the finished article and improves its structural integrity.

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